

ENTRON™

WA1 Weld Analyzer



- *Easy to Use*
- *Easily Legible in All Lighting Conditions*
- *Positive Keypad Action*
- *Suitable for Various Applications*
- *Reads Waveforms from 50 Hz upwards*
- *Traceable Accuracy*
- *Data Archiving*
- *Small and Lightweight allowing for Easy Portability*

Features

- Intuitive, flexible interface
- LCD 128 x 64 pixels FSTN with yellow/green backlight
- Embossed disc tactile keypad with antiglare display window
- Auto power-off
- Large choice of coils
- AC or MFDC operation
- NAMAS calibration certification
- PC/printer connection
- Includes 6" flexible coil, batteries and carrying case

Options

- Flexible coil – 3" or 12" diameter with 6.5' lead
- Battery charger & NiMH batteries

One Year Warranty

WA1 Weld Analyzer Specifications

The Weld Analyzer offers the engineering professional the facilities to analyze, fault-find and improve process quality on today's sophisticated welding control systems. Full NAMAS traceability gives you the confidence in your processes that your customers demand.



Power Source: 3 AA batteries
Display: 128 x 64 pixels FSTN transfective with yellow/green backlight
Current Range: 2.00 to 60.00 kA
Current Duration: 9999 cycles (AC)
 199.9 seconds (DC)

Monitored Parameters:

Current

- peak RMS
- average RMS
- lowest RMS
- accuracy +/- 2% of full scale
- measures and displays values for each + and - 1/2 cycle

Time

- total weld time
- any pulse time
- number of pulses
- accuracy +/- 0

Conduction Angle

- average conduction angle
- conduction angle of every sample
- accuracy ± 4°

Position

- position of monitored parameter in weld pulse train

Programmable Parameters:

AC

- frequency
- blanking
- weld capture

DC

- current threshold
- blanking
- weld capture

RS232 Communications: 19200 baud/8 data bits/no-parity/1 stop bit

Dimensions: 3-3/8" x 1-1/8" x 6-3/4"; 1 lb. including batteries



Display Examples

Display

AC

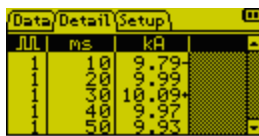
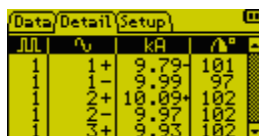


DC

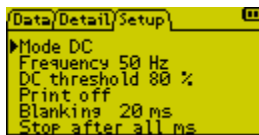
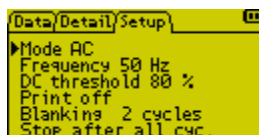


Data

Detail



Setup



Distributed by:

ENTRON™

Standard Resistance Welder Co

P.O. Box 268
 Winston, GA 30187
 770-949-2479
 Fax 770-489-1826

